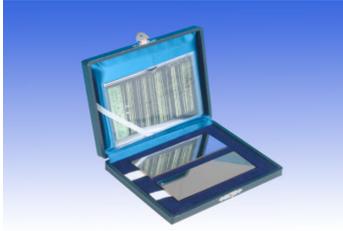


PENETRANT TESTING

ACCESSORIES



Ni-Cr TEST PANELS

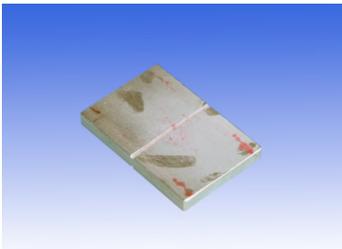
A range of process control panels having finely controlled crack depths to offer greater discrimination when comparing penetrant sensitivity. Matched pairs of panels are used to study the effects of process change. Available in pairs, in the following crack sizes 10 - 20 - 30 - 50 Microns. Kit one pair of each size.



TAM PANEL

Pt No 198055

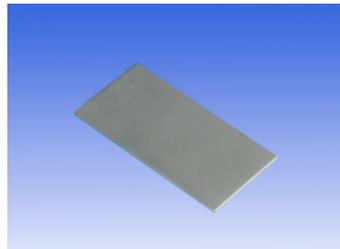
A stainless steel panel to monitor both sensitivity and washability of penetrants. It provides a grit blasted surface for washability tests and a chromed section with 5 star shaped defects ranging in size from course/fine. Meets the requirements of Pratt & Whitney (TAM 146040)



ALUMINIUM TEST BLOCK

Pt No 070C001

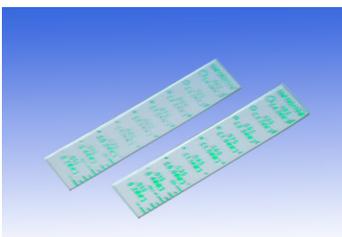
Cracked aluminium block compares SENSITIVITY of different penetrants or SENSITIVITY of new against old (working) penetrants. Complies with MIL-I-25135.



STAINLESS STEEL TEST BLOCK

Pt No 154400

Monitors WASHABILITY of water washable or post emulsified penetrants. May be used repeatedly if thoroughly cleaned after each use.



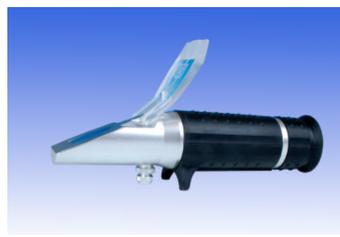
TAM CRACK COMPARATORS

Pt No 514048

A transparent crack comparator covering the Range 0.2mm – 4.6mm increments which also meets the requirements of Pratt & Whitney (TAM 135273)

Pt No 514050

A general purpose crack comparator having increments from 0.12mm – 3.0mm



REFRACTOMETER

Pt No 008M009

A hand held optical instrument used for measuring the concentration of hydrophilic removers in water.

In operation, a small sample of the solution is applied to the prism face; readings are then taken by looking into instrument at the built-in scale.

MAGNAFLUX[®]

Division of ITW Ltd

“Penecert” Penetrant Testing Service

To obtain the maximum benefit from any penetrant inspection system, it is essential to ascertain that the quality of the penetrant materials used in the system have not deteriorated during use. That is why so many penetrant testing specifications require the regular testing of materials for certification.

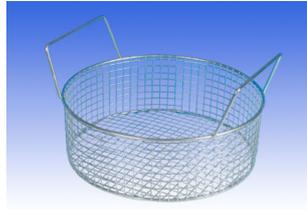
For further information about the Penecert service please contact the Sales Department.



CONTRAST CONTROL SPECTACLES

Pt No 017G001

Specifically designed to eliminate long wave UV(A) and protect the eyes during excessive periods under ultraviolet lighting, these spectacles also reduce fatigue and provide an optimum contrast in viewing.



PROCESSING BASKET

Pt No 034B001

A stainless steel processing basket used to take components through the penetrant process. They can be sub-divided to prevent part to part contact. Size 300mm diameter.



FILTER PAPER

Used in the process to determine fluorescent brightness in penetrant system. Available in Grade 4 with sizes 4.25, 12.5 and 24cm diameter. Packed in boxes of 100.



WATER ONLY GUN

Pt No 004G015

A gun with trigger action, used for water washing parts in the penetrant process. Comes with 2 inter-changeable nozzles to provide fine or coarse spray pattern.



WATER ONLY GUN

Pt No 004G001

A wash gun used in the penetrant process to turn water supply into a spray.



AIR/WATER GUN

Pt No 004G003

A combined air and water spray gun for washing of parts in a penetrant process. Water flow controlled with air introduced by trigger action to provide the spray.

Pt No 518992

Similar to above, with water controlled trigger action.



POLY SPRAY

Pt No 004G004

An inexpensive spray unit for the application of penetrant. Can also be used with non-aqueous developer provided agitator ball is added.

MAGNAFLUX[®] A Division of *ITW* Ltd.

Faraday Road, South Dorcan Industrial Estate, Swindon SN3 5HE, Wiltshire. U.K. Email sales@magnaflux.co.uk
Tel. No. 01793 524566 Fax. No. 01793 619498

3624 West Lake Avenue, IL 60025 U.S.A. www.magnaflux.com
Tel, No 847- 657- 5300 Fax, No, 847- 657- 5388