

PFINDER 100

MAGNETIC PARTICLE CONCENTRATE

FLUORESCENT suspendible in water

PFINDER KG

Rudolf-Diesel-Strasse 14 71032 Böblingen/Germany + 49 (0) 7031-2701-999 ndt@pfinder.de www.pfinder-ndt.com

Version 2 / 02 02 2017

DESCRIPTION

PFINDER 100 is a water-suspendible concentrate of fluorescent magnetic particles with special additives for magnetic particle testing. PFINDER 100 indicates surface defects of magnetizable materials under UV-light (365nm).

The concentrate PFINDER 100 has to be stirred in water. An even dispersion of the particles will be obtained very quickly.

APPLICATION

The ideal use concentration may vary according to magnetisation strength, surface conditions, after-magnetisation terms and flushing time. Therefore following values should only be understood as an indication:

1 kg PFINDER 100 for 40 L water (2,5%).

The capability of the magnetic particle suspension should be checked regularly by means of own reference pieces or e.g. reference block 1 according EN ISO 9934-3.

Process description according EN ISO 9934-1 see www.pfinder-ndt.com.





YOUR GREEN NDT BENEFITS

- No hazard classification/labeling acc. to EC regulation
- Odourless
- Free of sec. amines, nitrites and halogens



- Excellent sharp, quick and stable indications with low background fluorescence
- With effective corrosion protection
- Optimized foaming and wetting properties
- Compatible with non-ferrous materials

YOUR HANDLING + COST SAVING BENEFITS

PACKAGES IN STOCK / STORAGE CONDITIONS

1-L-bottle, 5-L-canister,

These packages are on stock and instantly available. Other packages on demand.

Storage between +5°C and +45°C. Shake well or stirr before use!

APPROVALS & CONFORMITIES

The product conforms to the following specifications / is suitable for use according to:

EN ISO 9934-2, ASME V Art.7, **ASTM E 1444, ASTM E 709,** AS 4792, AMS 3044, RCC-M.

Low content of sulfur and halogens according to EN ISO 9934-2.

> Please respect the relevant rules and specifications for your application.

SHELF-LIFE

2 years

approx. 0,10 mL / 100 mL

TECHNICAL PROPERTIES

Density/15°C **DIN EN ISO 12185** approx. 1080 kg/m3 pH value* ISO 4316 8.0 ± 0.3 Particle size dm Pfinder 080.900Q01 approx. 3um Fluorescent coefficent **DIN EN ISO 9934-2** approx. 2 cd/W

AMS 3044

* refers to a suspension of 2,5%.

Particle concentration*

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